

▶ Filament Wound Pipe

▶ Contact Molded Pipe

▶ Tee

▶ 45° Lateral

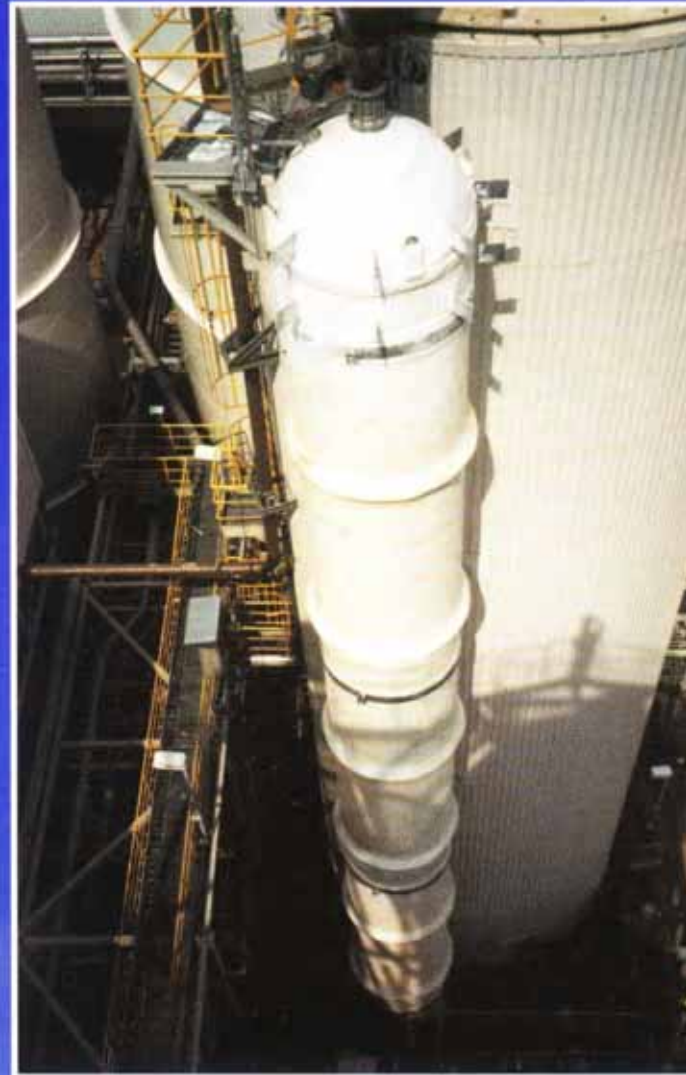
▶ 90° Elbow

▶ 45° Elbow

▶ Concentric Reducer

▶ Eccentric Reducer

▶ Full Face Flange



C H E M P O S I T E™

**FIBERGLASS
PIPING & DUCTING**

▶ Vanstone Flange

▶ Blind Flange



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CHEMPOSITE PIPING & DUCTING CATALOGUE

SECTION I: GENERAL INFORMATION

Chemposite Experience 1
Chemposite Value 1
Chemposite Guarantee 1
Chemposite Pipe & Ducting Products 1
Chemposite Advantage 2
Composition of Pipe & Duct 3
Fabrication Material 3
Pipe & Ducting Application Types & Product Codes 4

SECTION II: PIPING

Filament Wound Pipe 5
Contact Molded Pipe 5
Tee 6
45° Lateral 7
90° Elbow 8
45° Elbow 9
Concentric Reducer 10
Eccentric Reducer 11
Full Face Flange – Standard Dimensions 12
Full Face Flange – Laminate Thickness 13
Vanstone Flange – Standard Dimensions 14
Vanstone Flange – Laminate Thickness 15
Blind Flange 16

SECTION III: DUCTING

Filament Wound Duct 17
Contact Molded Duct 17
Tee 18
45° Lateral 19
90° Elbow 20
45° Elbow 21
Concentric Reducer 22
Eccentric Reducer 23
Full Face Flange 24
Blind Flange 25

SECTION IV: DESIGN MANUAL

SECTION V: MATERIAL INFORMATION

1 CHEMPOSITE EXPERIENCE

For over two decades *Chemposite* has been designing and manufacturing fiberglass reinforced plastic (FRP) products for a wide range of industries including oil & gas, pulp & paper, mining & chemical, waste water treatment, food processing and manufacturing.

Our full line of FRP products include piping, ducting, tanks, hoods, covers, scrubbers, walkway systems and custom fabrication.

Our team of professional mechanical, composite and chemical engineers combine knowledge and experience to design cost effective solutions from standard applications to the most demanding environments.

2 CHEMPOSITE VALUE

Superior quality, excellent price and on-time delivery is our goal. *Chemposite's* leading edge FRP manufacturing process uses advanced filament winding techniques to produce high quality products at a competitive price. With strategically located manufacturing plants in North America and Asia, and a commitment to research and development, value is built into every *Chemposite* product.

3 CHEMPOSITE GUARANTEE

Backed by our quality assurance program, one-year standard warranty, and excellent track record, your confidence in all *Chemposite* products and services are guaranteed.

4 CHEMPOSITE PIPE & DUCTING PRODUCTS

Our full line of corrosion resistant pipe and fittings are available in standard sizes from 1" diameter to 60" diameter plus custom sizes to meet your specific requirements. Our standard pressure ratings on pipe and fittings range from 50 psi to 150 psi.

Chemposite uses only the highest quality products in our manufacturing process including high grade fiberglass, chopstrand mat, woven roving, continuous roving and premium epoxy vinylester resins for outstanding performance.

All *Chemposite* FRP products offer superior advantages including:

Superior Corrosion and Chemical Resistance

Chemposite products are manufactured with premium grade epoxy vinylester resins to meet your most critical application requirements.

***Excellent Strength to Weight Ratio,
Durability, Impact & Fatigue Resistance***

Chemposite FRP pipe and ducting surpasses most conventional piping materials offering super strength, durability, impact and fatigue resistance. FRP pipe and ducting products weigh only 25% of most standard steel products and only 10% of similar concrete products.

High Electrical and Thermal Insulating Properties

Fiberglass reinforced plastics have superior electrical and thermal insulating properties. FRP pipe and ducting allows for heat absorption, expansion and contraction and are nonconductive.

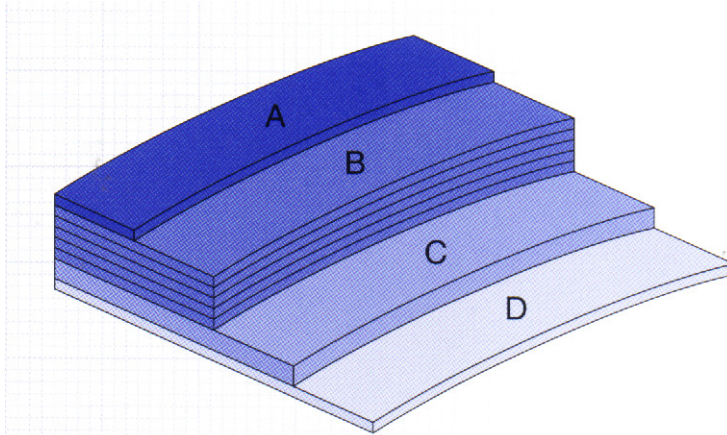
Techniques and Processes

A variety of processes are used in manufacturing including filament winding, contact molding, contact lamination, and chopper gun spray up. Through planning, process and quality control, trained and experienced personnel, the best possible combinations of processes are used to maximize efficiency and produce premium products.

FDA Approved

Chemposite standard epoxy vinylester resins fully comply with the U.S. Food, Drug and Cosmetic Act as amended under Regulation 21 CFR 177.2420.

6 COMPOSITION OF PIPE & DUCT



A = Outer Coating resin rich layer contains paraffin wax and ultraviolet absorber additives.

B = Filament Wound Structural Layer standard layer consists of 'N' covers with E-glass continuous roving.

Contact Molded Structural Layer standard layer consists of alternate layers of E-glass 1-1/2 oz./ft² chopped strand mat and 24 oz./yd² woven roving.

C = Corrosion Barrier standard layer consists of 2 plies E-glass 1-1/2 oz./ft² chopped strand mat.

D = Interior Layer standard layer consists of 1 ply 10 mil thick C-glass surfacing veil.

➤ Options:

- Gelcoat Finish
- Fire Retardant
- Custom Thickness
- Nexus® Veil
- Custom Liner

7 FABRICATION MATERIAL

Resin	Premium Grade Epoxy Vinylester
Cure System	
Accelerator	Dimethylaniline (DMA)
Promoter	Cobalt Naphthenate (CoNap)
Catalyst	Methyl Ethyl Ketone Peroxide (MEKP)
Additives	
Fire Retardant	Antimony Trioxide / Antimony Pentoxide
Top Coat	0.4% Paraffin Wax
UV Inhibitor	Cyasorb® UV-24 Ultraviolet Absorber
Fiberglass	
	C-glass surfacing veil
	Nexus® synthetic veil
	E-glass 1½ oz./ft ² chopped strand mat
	E-glass 24 oz./yd ² woven roving
	E-glass continuous roving (Type 30)

➤ Optional Resins:

- Derakane®
 - D411
 - D470
 - D510A
 - D510C
 - D510N
- Hetron®
 - 922
 - 992
 - 980
 - 92 series

➤ Optional Catalyst:

- Cumene Hydroperoxide (CHP)
- Benzoyl Peroxide (BPO)

Four application types classify *Chemposite* fiberglass piping (FP) and fiberglass ducting (FD); standard premium epoxy vinylester resin, high temperature resistant epoxy vinylester resin. *Chemposite* product codes for both pipe and ducting for each application type are listed below.

S= Standard Premium Epoxy Vinylester Resin

- Outstanding resistance to corrosion
- High impact and fatigue resistance
- Excellent electrical and thermal insulation properties
- FDA Approved

H= High Temperature Resistant Epoxy Vinylester Resin

- Superior resistance to oxidation and mixtures of chemicals including solvents

R= Fire Retardant Brominated Epoxy Vinylester Resin

- Designed for high fire hazard areas
- Excellent chemical resistance and toughness
- Clear liner for better inspection and corrosion resistance
- Structural layer - 5% antimony trioxide or antimony pentoxide for Class 1 Flame spread rating

RH= High Temperature Fire Retardant Brominated Epoxy Vinylester Resin

- Designed for high fire hazard areas
- Novalac Backbond for high temperature applications
- Clear liner for better inspection and corrosion resistance
- Structural layer - 5% antimony trioxide or antimony pentoxide for Class 1 flame spread rating

Product codes for fiberglass pipe (FP)

S	H	R	RH	Pressure Rating
P 50S	P 50H	P 50R	P 50RH	50 psi
P 100S	P 100H	P 100R	P 100RH	100 psi
P 150S	P 150H	P 150R	P 150RH	150 psi

Product codes for fiberglass ducting (FD)

S	H	R	RH	Application Type
D 400S	D 400H	D 400R	D 400RH	Ducting